VersiFlex Pressing Chart

Paper	Substrate	Time	Temperature	Pressure
Truepix	Chromaluxe	60s	400F 204C	High
Truepix	Polyester	60s	375F 191C	High
Truepix	Ceramic mug	300-400s	400F 204C	High
Truepix	Unisub products, Sublimation Vegan Leather placemat, Sublimation Pillow cover, Leather Pillowcase, Waffle towel, Polyester t-shirt, Polyester wallet, Glitter tote bag	45-60s	375-400F 191-204C	High
VersiFlex	Cotton t-shirt, bag, canvas, cotton/polyester blend	30s	375F 191C	High
VersiFlex	Uncoated woood	30s	375F 191C	Low
VersiFlex	Uncoated ceramic	30s	375F 191C	Medium
VersiFlex	Stone	30s	400F 204C	High
Sublimation HTV	Leather notbook	Dry under 311F press for 60 seconds, press for 15s	311F 155C	Medium
Sublimation HTV	Tumbler	Dry under 311F press for 60 seconds, press for 15s	311F 155C	Medium
Sublimation HTV	Black cotton t-shirt	Dry under 311F press for 60 seconds, press for 15s	311F 155C	Medium

SAWGRASS™

THE ART OF WHAT'S NEXT

VersiFlex Pressing Tips

Heat Press Pressure Levels (Approximate)

Low Pressure:
- PSI: 10–20 PSI
- Applications: Lightweight or delicate materials like soft fabrics or fragile transfers.

Medium Pressure:
- PSI: 20–35 PSI
- Applications: Standard heat transfer vinyl (HTV), sublimation, or most general uses.

High Pressure:
- PSI: 35-40 PSI
- Applications: Thick materials like ceramic tiles, mouse pads, or certain plastisol transfers.

Steps to Determine Pressure:

- Check your heat press manual for specifics as machines differ.
- Adjust the press knob or settings to match the desired PSI.
- Test the pressure using a sample material to confirm compatibility with the application.

SAWGRASS™

THE ART OF WHAT'S NEXT